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DALL-#-E-B-#-5

Job Sheet 192571

Part No: DALL-#-E-B-#-5 **Job Qty:** 2 pcs

Part Name: Thimble

Part Weight: 0 lbs **Status:** New **Priority:** Medium

Job Created: 3/27/19 **Job Tracking No:**

Due Date: 4/3/19 **Created By:** Patrick Lussier

Type: Stock **Description:**

Note: DWG DALL-#-#-#-# Rev. C IPP Rev. A 18.07.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Standard Run Hrs	Workcenter/Supplier Workcenter / Supplier Lead Time	Sign-off
110	**Large Fab - Welded Assy-1**	2 pcs		4/3/19	0.00	1.00	Large Fab - 1	
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	JBL
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	
							Large Fab - 8	
							Large Fab - 9	
120	**QC 9**	2 pcs		4/3/19	0.00	0.00	QC 9 - 10	
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	CL
							QC 9 - 9	
125	**QC 5**	2 pcs		4/3/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	CL

DART AEROSPACE

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Container No: S170753

Part: DALL-#-E-B-#-5
Job No: 192571
Serial No/Batch: S170753
Revision: C
Inspector:
Exp Date:
Instructions:

Date: 04/09/19

				QC 5 - 30	
				QC 5 - 40	
130 **Packaging 3-1 - Stock - B4B**	2 pcs	4/3/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 **QC 21 - SA**	2 pcs	4/3/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	APR 10 2019
				QC 21 - SA - 53	

DAS 70 9-89

Part Op Descriptions:
110 - (Weld per dwg A/R S.S. rod Batch: 138901) 1-Weld as per DWG sheet 7. See note 8, 9, and 10.
120 - (QC9- Inspect visual per QSI004- Fusion Welds)
125 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location:_____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

009158

Part / Item	Component Name	Quantity	Operation	Container
3495T49	Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 3/4" Rope Diameter	2 Ea (1 ea)	110-Large Fab - Welded Assy-1	5103617
DALL-#-#-#-#-7	Gusset	2 pcs (1 ea)	110-Large Fab - Welded Assy-1	5170648
DALL-#-E-A-#-6	Retainer	6 pcs (3 ea)	110-Large Fab - Welded Assy-1	5097585

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	3495T49	2	8	0
	DALL-#-#-#-#-7	2	6	0
	DALL-#-E-A-#-6	6	0	0

Part Specifications

Specifications could not be found.

Plex 3/27/19 2:12 PM dart.Lussier.Patrick